



# GROOVING SYSTEM

Multifunctional solution for grooving, turning and profiling



*Internal holders, now available!*

**nikko** TOOLS



## NDB E

P	M	K	N	S	H
★	★	★	★		

- Tool holders for grooving and cut-off
- Radial reinforced shape available
- Multiple overhang available for each size
- Rigid and reliable monobloc type

RR - RADIAL REINFORCED SHAPE right-hand shown

ST - STANDARD SHAPE right-hand shown

Designation		Stock		CW	CDX	H	HF	B	LF	LH	HBL	HBH	WF
		R	L										
RR	NDB E/ <sub>r</sub> 1212-2-CDX14	●	●	2	14	12	12	12	120	25	24	2	12.2
	NDB E/ <sub>r</sub> 1616-2-CDX14	●	●	2	14	16	16	16	120	25	24	2	16.2
	NDB E/ <sub>r</sub> 1616-3-CDX20	●	●	3	20	16	16	16	120	31	30	2	16.3
ST	NDB E/ <sub>r</sub> 2020-2-CDX14	●	●	2	14	20	20	20	125	38			21.0
	NDB E/ <sub>r</sub> 1616-3-CDX10	●	●	3	10	16	16	16	120	35			16.2
	NDB E/ <sub>r</sub> 2020-3-CDX10	●	●	3	10	20	20	20	125	38			21.0
	NDB E/ <sub>r</sub> 2020-3-CDX20	●	●	3	20	20	20	20	125	40			21.0
	NDB E/ <sub>r</sub> 2525-3-CDX10	●	●	3	10	25	25	25	150	40			26.0
	NDB E/ <sub>r</sub> 2525-3-CDX20	●	●	3	20	25	25	25	150	45			26.0
	NDB E/ <sub>r</sub> 2020-4-CDX10	●	●	4	10	20	20	20	125	35			21.0
	NDB E/ <sub>r</sub> 2020-4-CDX25	●	●	4	25	20	20	20	125	50			21.0
	NDB E/ <sub>r</sub> 2525-4-CDX10	●	●	4	10	25	25	25	150	40			26.0
	NDB E/ <sub>r</sub> 2525-4-CDX25	●	●	4	25	25	25	25	150	50			26.0
	NDB E/ <sub>r</sub> 2525-5-CDX10	●	●	5	10	25	25	25	150	40			26.0
	NDB E/ <sub>r</sub> 2525-5-CDX25	●	●	5	25	25	25	25	150	50			26.0
	NDB E/ <sub>r</sub> 2525-6-CDX15	●	●	6	15	25	25	25	150	45			26.0
	NDB E/ <sub>r</sub> 2525-6-CDX30	●	●	6	30	25	25	25	150	56			26.0
	NDB E/ <sub>r</sub> 2525-8-CDX15	●	●	8	15	25	25	25	150	43			26.5
NDB E/ <sub>r</sub> 2525-8-CDX30	●	●	8	30	25	25	25	150	55			27.0	

Spare Parts	SCREW	WRENCH	SCREW	WRENCH

RR	NDB E/ <sub>r</sub> 1212	NT-ST076	NT-FT15		
	NDB E/ <sub>r</sub> 1616	NT-ST077	NT-FT15		
ST	NDB E/ <sub>r</sub> 1616			NT-SC001	NT-WR040
	NDB E/ <sub>r</sub> 2020			NT-SC001	NT-WR040
	NDB E/ <sub>r</sub> 2525			NT-SC002	NT-WR040

<b>NDB I</b>					
<b>P</b>	<b>M</b>			<b>K</b>	<b>N</b>
<ul style="list-style-type: none"> <li>• Tool holder for internal grooving and copying</li> <li>• Multiple overhang available for each size</li> <li>• Vortex technology for a perfect chip ejection</li> <li>• Internal coolant</li> </ul>		right-hand shown			

	Designation	Stock		CW	CDX	DMIN	DCON	LF	WF	OHN	WT	MIID
		R	L									
INTERNAL	NDB I/1620V-2-CDX04	●	●	2	4	20	16	150	11.5	25	0.25	NDBD20
	NDB I/2025V-2-CDX06	●	●	2	6	25	20	180	14.5	30	0.40	NDBD20
	NDB I/2025V-3-CDX06	●	●	3	6	25	20	180	14.5	30	0.40	NDBD30
	NDB I/2532V-3-CDX08	●	●	3	8	32	25	200	19.0	40	0.70	NDBD30
	NDB I/3240V-3-CDX10	●	●	3	10	40	32	220	23.5	50	1.30	NDBD30
	NDB I/2532V-4-CDX08	●	●	4	8	32	25	200	19.0	40	0.70	NDBD40
	NDB I/3240V-4-CDX10	●	●	4	10	40	32	220	23.5	50	1.30	NDBD40

Spare Parts	SCREW	WRENCH

RR	NDB I/1620	NT-ST050	NT-TX15
	NDB I/1620	NT-ST051	NT-TX20



Via Don F. Tosatto, 8  
30174 Mestre - Venezia  
+39 041.959179  
info@nikkotools.com

