



TPM 

**»» GET MORE  
GAIN MORE Action**

**Promotion: high performance TPM threading.  
One Special Action, 4 saving options!**

Validity: from 1/06/2024 to 30/09/2024

**nikko**TOOLS  
SORMA CUTTING SOLUTIONS

# »» GET MORE GAIN MORE

## MAKE YOUR CHOICE:

### » 5 inserts for free

Buy 30 pcs TPM threading inserts of the same article and get 5 pcs extra for free!

### » 10 inserts for free

Buy 50 pcs TPM threading inserts of the same article and get 10 pcs extra for free!

### » 60 inserts at a very special price + 1 holder

Buy 60 pcs TPM threading inserts (mixed articles) at a very special price.  
...and just add 1 € you will get an additional internal or external holder \*

### » 60 inserts at a very special price + 1 Vortex Bar

Buy 60 pcs TPM threading inserts (mixed articles) at a very special price.  
...and just add 1 € you will get an additional Vortex Bar \*

#### \* THE PROMOTION IS VALID UNDER THESE CONDITIONS:

- It's possible to mix different types of threads and pitches, if only ground type is available MOQ and delivery times should be respected.
- It's not possible to order inserts with different dimensions. The order of inserts for internal and external threading is allowed only if they have the same dimension. MOQ for each article: 5 pcs

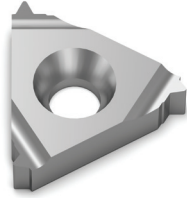
## HURRY UP!

The promotion is valid until stock (inserts or holders) is available

## CHOOSE THE INSERTS INCLUDED IN THE PROMOTION:

### TPM

### PRECISION GROUND

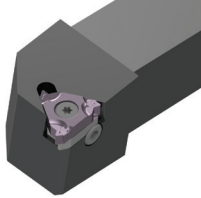


Article	JP5125	JP5120	Article	JP5125	JP5120	Article	JP5125	JP5120
07IRA60-TPM	●		16ER14UN-TPM	●		16IR14BSPT-TPM	●	
11IRA55-TPM	●		16ER16UN-TPM	●		16IR19BSPT-TPM	●	
11IRA60-TPM	●		16ER18UN-TPM	●		16IR28BSPT-TPM	●	
11IR100ISO-TPM	●		16ER20UN-TPM	●		16IR11.5NPT-TPM	●	
11IR125ISO-TPM	●		16ER24UN-TPM	●		16IR14NPT-TPM	●	
11IR150ISO-TPM	●		16ER11W-TPM	●	●	16IR18NPT-TPM	●	
11IR175ISO-TPM	●		16ER14W-TPM	●	●	16IR08UN-TPM	●	
11IR200ISO-TPM	●		16ER19W-TPM	●		16IR12UN-TPM	●	
11IR14W-TPM	●		16EL050ISO (precision ground)	●		16IR14UN-TPM	●	
11IL050ISO (precision ground)	●		16EL075ISO (precision ground)	●		16IR16UN-TPM	●	
11IL075ISO (precision ground)	●		16EL100ISO (precision ground)	●		16IR18UN-TPM	●	
11IL100ISO (precision ground)	●		16EL125ISO (precision ground)	●		16IR20UN-TPM	●	
11IL125ISO (precision ground)	●		16EL150ISO (precision ground)	●		16IR24UN-TPM	●	
11IL150ISO (precision ground)	●		16EL175ISO (precision ground)	●		16IR11W-TPM	●	●
11IL175ISO (precision ground)	●		16EL200ISO (precision ground)	●		16IR14W-TPM	●	●
11IL200ISO (precision ground)	●		16EL250ISO (precision ground)	●		16IR19W-TPM	●	
11IR075ISO (precision ground)	●		16EL300ISO (precision ground)	●		16L100ISO (precision ground)	●	
11IR100ISO (precision ground)	●		16ER050ISO (precision ground)	●		16L125ISO (precision ground)	●	
11IR125ISO (precision ground)	●		16ER070ISO (precision ground)	●		16L150ISO (precision ground)	●	
11IR150ISO (precision ground)	●		16ER075ISO (precision ground)	●		16L175ISO (precision ground)	●	
11IR175ISO (precision ground)	●		16ER080ISO (precision ground)	●		16L200ISO (precision ground)	●	
11IR200ISO (precision ground)	●		16ER100ISO (precision ground)	●		16L250ISO (precision ground)	●	
16ERAG55-TPM	●		16ER125ISO (precision ground)	●		16L300ISO (precision ground)	●	
16ERA55-TPM	●		16ER150ISO (precision ground)	●		16IR100ISO (precision ground)	●	
16ERG55-TPM	●		16ER175ISO (precision ground)	●		16IR125ISO (precision ground)	●	
16ERAG60-TPM	●		16ER200ISO (precision ground)	●		16IR150ISO (precision ground)	●	
16ERA60-TPM	●		16ER250ISO (precision ground)	●		16IR175ISO (precision ground)	●	
16ERG60-TPM	●		16ER300ISO (precision ground)	●		16IR200ISO (precision ground)	●	
16ER100ISO-TPM	●	●	16ER11.5NPT (precision ground)	●		16IR250ISO (precision ground)	●	
16ER125ISO-TPM	●	●	16ER14NPT (precision ground)	●		16IR300ISO (precision ground)	●	
16ER150ISO-TPM	●	●	16IRAG55-TPM	●		16IR11.5NPT (precision ground)	●	
16ER175ISO-TPM	●	●	16IRAG60-TPM	●		16IR14NPT (precision ground)	●	
16ER200ISO-TPM	●	●	16IRA55-TPM	●		22ER350ISO-TPM	●	
16ER250ISO-TPM	●	●	16IRG55-TPM	●		22ER400ISO-TPM	●	
16ER300ISO-TPM	●	●	16IRA60-TPM	●		22ER450ISO-TPM	●	
16ER11BSPT-TPM	●		16IRG60-TPM	●		22ER500ISO-TPM	●	
16ER14BSPT-TPM	●		16IR100ISO-TPM	●	●	22ERN55-TPM	●	
16ER19BSPT-TPM	●		16IR125ISO-TPM	●	●	22ERN60-TPM	●	
16ER28BSPT-TPM	●		16IR150ISO-TPM	●	●	22IRN55-TPM	●	
16ER11.5NPT-TPM	●		16IR175ISO-TPM	●	●	22IRN60-TPM	●	
16ER14NPT-TPM	●		16IR200ISO-TPM	●	●	22IR350ISO-TPM	●	
16ER18NPT-TPM	●		16IR250ISO-TPM	●	●	22IR400ISO-TPM	●	
16ER08UN-TPM	●		16IR300ISO-TPM	●	●	22IR450ISO-TPM	●	
16ER12UN-TPM	●		16IR11BSPT-TPM	●		22IR500ISO-TPM	●	

## AVAILABLE TOOL HOLDERS:

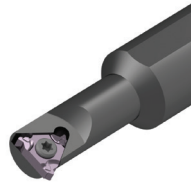
### SE - EXTERNAL

NT-SE<sup>L</sup>/<sub>R</sub>1616H16  
NT-SE<sup>L</sup>/<sub>R</sub>2020K16  
NT-SE<sup>L</sup>/<sub>R</sub>2525M16  
NT-SE<sup>L</sup>/<sub>R</sub>2525M22  
NT-SE<sup>L</sup>/<sub>R</sub>3232M22

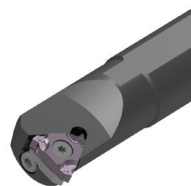


### SI - INTERNAL

NT-SI<sup>L</sup>/<sub>R</sub>2016-16  
NT-SI<sup>L</sup>/<sub>R</sub>2420S-16  
NT-SI<sup>L</sup>/<sub>R</sub>3025S-16  
NT-SI<sup>L</sup>/<sub>R</sub>3732S-16



NT-SI<sup>L</sup>/<sub>R</sub>3025S-22  
NT-SI<sup>L</sup>/<sub>R</sub>3732S-22  
NT-SI<sup>L</sup>/<sub>R</sub>4440S-22

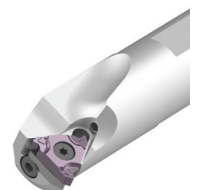


### VORTEX BAR - INTERNAL

NT-V10M-SI<sup>L</sup>/<sub>R</sub>11-10



NT-V16M-SI<sup>L</sup>/<sub>R</sub>16-20  
NT-V20Q-SI<sup>L</sup>/<sub>R</sub>16-24  
NT-V25R-SI<sup>L</sup>/<sub>R</sub>16-30  
NT-V32S-SI<sup>L</sup>/<sub>R</sub>16-37



## Why choosing TPM inserts for threading?

- Advanced precise pressing technology is applied to achieve accurate profile and high performances cutting edges
- TPM chipbreaker guides the chips to a favored direction to ensure outstanding performances on steel, stainless steel, and super alloys
- Grades JP5125 and JP5120 provide excellent performances on difficult-to-cut materials (ISO **M S**)

## Why choosing Vortex Bar?

- Special edge design for excellent chip evacuation, preventing clogging even with long chips
- High quality tool steel reduces vibrations even with significant overhang (max 5XD)
- Internal coolant channels on the full line-up